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SUZHOU JWELL PLASTIC MACHINERY

苏州金纬中空技术有限公司



80年代初 金海螺第一代螺杆研制成功
In the early 1980s, the first generation screw of JINHAILUO was successfully developed

1997 上海金纬机械
Shanghai JWELL Machinery

2008 苏州金纬机械
Suzhou JWELL Machinery

2012 常州金纬机械
Changzhou JWELL Machinery

2018 贝克威尔（泰国）
Bkwell (Thailand)

2019 浙江金纬智能装备
Zhejiang JWELL Machinery

2020 金纬公司业绩突破50亿人民币
Jwell's annual sales exceeded CNY 5 billion

2021 滁州金纬机械
Chuzhou JWELL Machinery

2025 连续15年荣获中国塑料机械挤出行业排名首位
Ranked first in China's plastic machinery extrusion industry for 15 consecutive years

We Know Extrusion

BLOW-MOLDING EQUIPMENT

苏州金纬中空技术有限公司是上海金纬公司的又一重要发展战略中心，其坐落于苏州市太仓城厢工业园，是一家致力于塑料挤出成型设备的研发、制造的高科技厂家。厂区占地面积300余亩，公司拥有职工1000余人，其中技术管理人员280多名；公司拥有一支高素质的研发队伍和经验丰富的机械、电气调试工程师团队，以及先进的机械加工基地和规范的装配车间。每年生产1000多(台)套高档的塑料挤出生产线。公司本着**“用心持久、拼搏创新”**的企业精神，不断探求挤出新领域的开拓。热烈欢迎国内外新老客户莅临我司参观、指导、合作、我们愿为您提供强有力的支持。

Suzhou JWELL Plastic Machinery Co.,Ltd. is another important development strategy center of Shanghai JWELL Machinery Co.,Ltd. Locating at Chengxiang Industrial town Taicang city, a high–tech manufacturer specializing in research and development of plastic extrusion equipment. The factory area is of 300 acres, more than 1000 staff and 280 technical and management employees; We have a high qualified R&D and experienced mechanical and electrical engineer team as well as advanced processing foundation and normative assembly shop. We supply more than 1000 sets lines annually. Our enterprise spirit is "Attentive, Enduring, Quickly and Orderly", keeping on exploring of new extrusion field. Mostly welcome to new and old customers to visit us for investigation, guidance and cooperation. We are happy to offer powerful support!

JWELL Jinhailuo 金海螺

公司产品已遍布全国各地，并出口到世界各大洲，且已成功进入德国、美国、日本、西班牙等发达国家市场。

JWELL machinery has been sold across the country, and exported to all over the world, including the market of developed country, such as Germany,Amercia, Japan, Spain and so on.

“品质卓越 完美如一”
是金纬公司的质量方针，是全体员工努力的方向。

“诚实待人”
是我们铸就“百年金纬”的核心理念。

'' Excellent Quality, Perfect All'' is Jwell's quality policy, and all staff's working direction.
'' Be honest'' is the core idea for us to contribute
'' Century JWELL''

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JWZ–EBM系列全电动中空成型机
JWZ–EBM Full Electric Blow Molding Machine

性能和优点 Performance and advantages

◎全电系统，节能环保，比液压机节能50%~60%。
◎采用伺服电机驱动，运动精度高、响应速度快、启停平稳无冲击。
◎采用现场总线控制，整机全集成系统，可实时监控主机、辅机的运行数据，实现了大数据的采集和管理功能。
◎壁厚多点动态调整曲线、数据自动拟合、型胚圆滑过渡。
◎挤出机采用高效螺杆，产量高、能耗低。
◎采用Jwell第五代U型锁模结构，锁模力均匀稳定。
◎产品成型周期短，设备冷却性能高。
◎全自动生产，有效减少人员成本与管理成本。
◎无泄漏，设备噪音低，适合食品、医药、化妆品等对洁净要求高的产品。
◎开合模、移模维护简单、成本低，可实现大扭矩控制。

◎Full electric system, energy saving and environmental protection, 50%~60% energy saving comparing to hydraulic system.
◎Servo motor drive, high movement accuracy, fast response, stable start and stop without impact.
◎Using fieldbus control, the whole machine is integrated into the system, which can monitor the running data of the host and auxiliary machine in real time, and realize the collection and data management.
◎Multi–point dynamic adjustment curve of wall thickness, automatic data fitting, smooth transition of type embryo.
◎The extruder adopts high efficiency screw, high output, low energy consumption.
◎Using Jwell fifth generation U type clamping structure, clamping force uniform and stable.
◎Short molding cycle and high cooling performance.
◎Automatic production, effectively reduce personnel costs and management costs.
◎No leakage, low noise equipment, suitable for food, medicine, cosmetics and other products with high requirements for cleanliness.
◎Mold and carriage device simple maintenance, low cost, can achieve large torque control.









可选配功能

◎多层、多腔挤出
◎称重喂料系统
◎换网器装置
◎在线测漏、视觉检测、打包等自动化设备

Optional functions

◎Multi–layer, multi–cavity
◎Weighing feeding material system
◎Screen changer system
◎Online leak detection, visual detection, packaging and other automation equipment

主要技术参数 Technical parameters

名称	Model	Unit	JWZ–EBM–420D	JWZ–EBM–520D	JWZ–EBM–650D	JWZ–EBM–850D
主螺杆直径	Main screw diameter	mm	65	65	75	90
螺杆长径比	Screw L/D	----	25:1	30:1	30:1	30:1
螺杆转速	Screw rpm	r/min	25–75	25–75	25–75	25–75
挤出量	Max plasticizing capacity(PE)	kg/h	65–75	100–105	110–130	180–200
模板尺寸	Platen size W*H	mm	330X286	420X390	580X450	780*400
模具厚度	Mould thickness	mm	140	180	240	320
锁模力	Clamping force	KN	50	80	180	240
空循环	Dry cycle	S	2.9	3.2	4	4.8
移模行程	Platen moving stroke	mm	420	520	650	850

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM02D/05D/12D双工位中空成型机

JWZ–BM02D/05D/12D Double Station Blow Molding Machine

性能和优点 Performance and advantages

◎可选配多层共挤。
◎可选配液位线挤出。
◎按照制品规格大小，选配多模头挤出系统 。
◎按照原料情况，可选配JW–DB板式单工位液压换网系统。
◎按照客人要求，选配自动去飞边、飞边在线输送、制品在线测漏、输送、打包等，减少人工成本，提高生产效率。

◎Optional multi–layer co–extrusion.
◎Optional view strip line system.
◎According to the product size,select different cavity of die head.
◎According to the different material,optional JW–DB single station hydraulic screen–exchanger system.
◎According to customer's requirement, optional auto–deflashing on–line, scrap conveying on line, finished product leak testing on line,conveying,packing,etc.,reducing the working cost and increasing the production ratio.

JWZ–BM02&02D模头中心距
JWZ–BM02&02D Die–head Center Distance

模胶数 Number of cavity	中心距 Center distance	L	W	H	L	W	H	ØD	H	A	H
		155	90	220	155	90	220	100	220	100	220
	130	95	95	220	95	95	220	95	220	95	220
	85				65	65	220	65	220	65	220
	60/65				50	50	120	50	120	50	120

JWZ–BM05&05D模头中心距
JWZ–BM05&05D Die–head Center Distance

模胶数 Number of cavity	中心距 Center distance	L	W	H	L	W	H	ØD	H	A	H
		230	140	300	230	140	300	140	300	140	300
	160	140	80	200	150	80	200	140	200	140	200
	110				85	85	220	85	220	85	220
	80							70	200	70	200

JWZ–BM12&12D模头中心距
JWZ–BM12&12D Die–head Center Distance

模胶数 Number of cavity	中心距 Center distance	L	W	H	L	W	H	ØD	H	A	H
		250	180	300	250	180	300	240	300	240	300
	240	210	110	250	210	110	250	180	250	180	250
	160				130	90	220	120	220	120	220
	120							90	200	90	200









主要技术参数 Technical parameters

名称	Model	Unit	BM02D	BM05D	BM12D
制品最大容积	Max product volume	L	2	5	12
机器空循环	Dry cycle	Pc/h	900*2	700*2	600*2
机头结构	Die head structure		连续式 Continuous type		
主螺杆直径	Main screw diameter	mm	65	75	90
最大塑化能力	Max plasticizing capacity (PE)	kg/h	70	90	160
绞料电机功率	Driving motor	Kw	22	30	45
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	11	15	18.5
锁模力	Clamping force	KN	4	70	120
移模控制方式	Mode moving control		伺服电机控制(选配) Servo motor control(Optional)		
模板开距	Space between platen	mm	138–368	150–510	240–640
模板尺寸	Platen size W*H	mm	286*330	420*390	520*490
最大模具尺寸	Max.mould size	mm	300*350	420*400	540*500
移模行程	Platen moving stroke	mm	420	450/520	600/650
机头加热功率	Heating power of die head	Kw	6	7.5	10
机器外形尺寸	Machine dimension L*W*H	m	3.0*1.9*2.4	3.7*3.1*2.7	4.2*3.2*3.0
机器总重量	Machine weight	T	5	8.5	12
装机总功率	Total power	Kw	45	60	90

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM30DN–C中空成型机
JWZ–BM30DN–C Blow Molding Machine

性能和优点 Performance and advantages

◎采用高产量挤出系统，能根据不同塑料的特性，设计不同的螺杆和模头芯棒、流道款式。
◎采用连续式模头，模头换料、换色、排渣、拆卸和清洗方便。
◎电脑智能控制系统，操作、设置和修改生产程序方便。
◎可选配多层共挤。
◎可选配液位线挤出。
◎可选配移模伺服电机控制。
◎按照制品规格大小，选配多模头挤出系统。
◎按照原料情况，可选配JW–DB板式单工位液压换网系统。
◎按照客人要求、选配于制品自动去飞边、飞边在线输送、制品在线侧漏、输送、打包等，减少人工本，提高效率。

◎ Adopting a high–yield extrusion system, different screw and die core rod, and channel styles can be designed according to the charac teristics of different plastics.
◎ Adopting a continuous die head, the die head is easy to change materials, colors, slag, disassemble and clean.
◎ Computer intelligent control system, easy to operate, set up, and modify production programs.
◎ Optional multi–layer co extrusion.
◎ Optional liquid level line extrusion.
◎ Optional mold moving servo motor control.
◎ Select a multi–mode head extrusion system according to the product specifications and size.
◎ According to the raw material situation, JW–DB plate type single station hydraulic screen changing system can be optionally selected.
◎ According to customer requirements, automatic trimming, online trimming conveyor, online leakage control, conveying, and packaging of products can be selected to reduce labor costs and improve efficiency.








主要技术参数 Technical parameters

名称	Model	Unit	BM30DN–C
制品最大容积	Max product volume	L	30
机器空循环	Dry cycle	Pc/h	450*2
机头结构	Die head structure		连续式 Continuous type
主螺杆直径	Main screw diameter	mm	100
最大塑化能力	Max plasticizing capacity (PE)	kg/h	190
绞料电机功率	Driving motor	Kw	55
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	22
锁模力	Clamping force	KN	300
移模控制方式	Mode moving control		伺服电机控制(选配) Servo motor control(Optional)
模板开距	Space between platen	mm	340–860
模板尺寸	Platen size W*H	mm	580*600
最大模具尺寸	Max.mould size	mm	500*600
移模行程	Platen moving stroke	mm	800
机头加热功率	Heating power of die head	Kw	20
机器外形尺寸	Overall dimension L*W*H	m	5.6*4.8*4.5
机器总重量	Machine weight	T	18
装机总功率	Total power	Kw	125

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM30三层四工位中空成型机

JWZ–BM30 Three–layer Four Station Blow Molding Machine









性能和优点 Performance and advantages

◎适用于生产10–30L各种堆码桶。
◎采用连续式挤出机头，上吹结构，便于制品自动去飞边、飞边在线输送、制品在线测漏、输送等，减少人工成本，提高生产效率。
◎选配多层共挤挤出系统。
◎选配液位线挤出系统。
◎可升级为全电方案。

◎Suitable for producing 10–30L different size Chemical packaging jerrycan.
◎Adopt continuous type die head, up–blowing structure, convenient for product auto–deflashing on–line, flash conveying on–line, finished product leak testing on–line, conveying ,etc. Reducing the labor cost and increasing the production efficiency.
◎Optional multi–layer co–extrusion system.
◎Optional view strip line system.
◎Can be upgraded to all–electric solution.



主要技术参数 Technical parameters

名称	Model	Unit	BM30
制品最大容积	Max product volume	L	30
工位数	Station number	Pc/h	4
机头结构	Die head structure		连续式 Continuous type
主螺杆直径	Main screw diameter	mm	100/120/100
最大塑化能力	Max plasticizing capacity (PE)	kg/h	780
绞料电机功率	Driving motor	Kw	75/110/75
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	22
锁模力	Clamping force	KN	240
模板开距	Space between platen	mm	450–950
模板尺寸	Platen size W*H	mm	600*640
最大模具尺寸	Max.mould size	mm	580*640
机头加热功率	Heating power of die head	Kw	25
装机总功率	Total power	Kw	410

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM3D三维中空成型机

JWZ–BM3D Three–dimensional Blow Molding Machine

性能和优点 Performance and advantages

◎适用于生产各种异形管件制品，如汽车进气管、注油管等。
◎产品无飞边或少飞边，增加制品强度。
◎采用高产量挤出系统，储料式模头。
◎选配上包封、制品顶出、抽芯等动作元件。
◎可根据制品大小定制模板规格尺寸。
◎液压伺服控制系统。

◎Suitable for producing diffferent car shaped pipe fifittings products like the automotive oil fifiller pipe,air ducts pipe and others.
◎Finished product less or without scrap for strong strength.
◎Adopt high output extrusion system, accumulating die head.
◎Optional action elements such as upper encapsulation, product ejection, and core pulling.
◎Template size can be customized according to product size.
◎Hydraulic servo control system.









主要技术参数 Technical parameters

名称	Model	Unit	JWZ–BM 3D–1000(机械手)	JWZ–BM–100 3D(真空吸入)
主螺杆直径	Main screw diameter	mm	65	80
螺杆长径比	Screw L/D	----	25:1	25:1
螺杆转速	Screw rpm	r/min	25–75	25–75
挤出量	Max plasticizing capacity(PE)	kg/h	65–75	100–120
模板尺寸	Platen size W*H	mm	800*1200	1020*1500
模具厚度	Mould thickness	mm	450	600
锁模力	Clamping force	KN	75	280
空循环	Dry Cycle	S	20	10
移模行程	Platen moving stroke	mm	1800	360

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM30/50/100中空成型机

JWZ–BM30/50/100 Blow Molding Machine

性能和优点 Performance and advantages

◎采用高产量挤出系统，能根据不同塑料的特性，设计不同的螺杆和模头芯棒、流道款式。
◎采用储料式模头，模头换料、换色、排渣、拆卸和清洗方便。
◎电脑智能控制系统，操作、设置和修改生产程序方便。
◎选配下包封、制品顶出、抽芯等动作元件。
◎按照原料情况，可选配JW–DB板式单工位液压换网系统。
◎选配双层共挤挤出系统。
◎可根据制品大小定制模板规格尺寸。

◎ Adopting a high–yield extrusion system, different screw and die core rod, and channel styles can be designed according to the charac teristics of different plastics.
◎ Adopting a accumulating type mold head, the mold head is easy to change materials, colors, slag, disassemble and clean.
◎ Computer intelligent control system, easy to operate, set up, and modify production programs.
◎ Optional upper parsion close unit, product ejection, core pulling and other action components.
◎ According to the raw material situation, JW–DB plate type single station hydraulic screen changing system can be optionally selected.
◎ Optional double–layer co extrusion system.
◎ Template specifications and sizes can be customized according to the size of the product.















主要技术参数 Technical parameters

名称	Model	Unit	BM30	BM50	BM100
制品最大容积	Max product volume	L	30	50	100
机器空循环	Dry cycle	Pc/h	600	450	360
机头结构	Die head structure			储料式 Accumulating type	
主螺杆直径	Main screw diameter	mm	80	90	100
最大塑化能力	Max plasticizing capacity (PE)	kg/h	120	180	190
绞料电机功率	Driving motor	Kw	37	45	55
储料缸容量	Accumulating volume	L	5.2	6.2	12.8
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	22	30	30
锁模力	Clamping force	KN	280	400	600
模板开距	Space between platen	mm	400–900	450–1200	500–1300
模板尺寸	Platen size W*H	mm	740*740	880*880	1020*1000
最大模具尺寸	Max.mould size	mm	550*650	700*850	800*1200
机头加热功率	Heating power of die head	Kw	20	28	30
机器外形尺寸	Machine dimension L*W*H	m	4.3*2.2*3.5	5.6*2.4*3.8	5.5*2.5*4.0
机器总重量	Machine weight	T	12	13.5	16
装机总功率	Total power	Kw	95	110	135

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM160/230中空成型机
JWZ–BM160/230 Blow Molding Machine









性能和优点 Performance and advantages

◎采用高产量挤出系统，能根据不同塑料的特性，设计不同的螺杆和模头芯棒、流道款式。
◎采用储料式模头，模头换料、换色、排渣、拆卸和清洗方便。
◎电脑智能控制系统，操作、设置和修改生产程序方便。
◎选配多功能下吹、下包封、制品顶出、抽芯等动作元件。
◎按照原料情况，可选配JW–DB板式单工位液压换网系统。
◎选配双层共挤挤出系统。
◎可根据制品大小定制模板规格尺寸。

◎ Adopting a high–yield extrusion system, different screw and die core rod, and channel styles can be designed according to the charac–teristics of different plastics.
◎ Adopting a accumulating type mold head, the mold head is easy to change materials, colors, slag, disassemble and clean.
◎ Computer intelligent control system, easy to operate, set up, and modify production programs.
◎ Optional multifunctional bottom blow and parsion close unit, product ejection, core pulling and other action components.
◎ According to the raw material situation, JW–DB plate type single station hydraulic screen changing system can be optionally selected.
◎ Optional double–layer co extrusion system.
◎ Template specifications and sizes can be customized according to the size of the product.



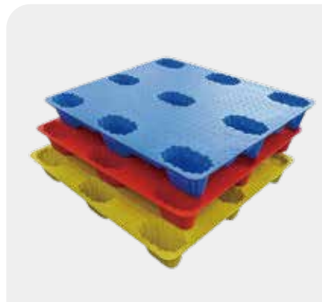
主要技术参数 Technical parameters

名称	Model	Unit	BM160	BM230
制品最大容积	Max product volume	L	160	230
机器空循环	Dry cycle	Pc/h	300	280
机头结构	Die head structure		储料式 Accumulating type	
主螺杆直径	Main screw diameter	mm	100	120
最大塑化能力	Max plasticizing capacity (PE)	kg/h	240	350
绞料电机功率	Driving motor	Kw	90	132
储料缸容量	Accumulating volume	L	18	24
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	30	37
锁模力	Clamping force	KN	800	900
模板开距	Space between platen	mm	500–1400	800–1800
模板尺寸	Platen size W*H	mm	1120*1200	1320*1600
最大模具尺寸	Max.mould size	mm	900*1450	1200*1800
机头加热功率	Heating power of die head	Kw	30	36
机器外形尺寸	Machine dimension L*W*H	m	7*3.5*4	8.2*3.5*5.5
机器总重量	Machine weight	T	20	36
装机总功率	Total power	Kw	172	230

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

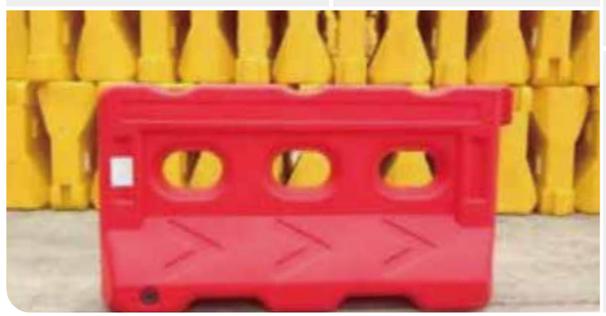
JWZ–BM500/1000储料式中空成型机

Plastic Hospital Bed Blow Molding Machine











性能和优点 Performance and advantages

◎采用高产量挤出系统，能根据不同塑料的特性，设计不同的螺杆和模头芯棒、流道款式。
◎采用储料式模头，模头换料、换色、排渣、拆卸和清洗方便。
◎电脑智能控制系统，操作、设置和修改生产程序方便。
◎选配多功能下吹、下包封、制品顶出、抽芯等动作元件。
◎按照原料情况，可选配JW–DB板式单工位液压换网系统。
◎选配双层共挤挤出系统。
◎可根据制品大小定制模板规格尺寸。

◎ Adopting a high–yield extrusion system, different screw and die core rod, and channel styles can be designed according to the charac–teristics of different plastics.
◎ Adopting a accumulating type mold head, the mold head is easy to change materials, colors, slag, disassemble and clean.
◎ Computer intelligent control system, easy to operate, set up, and modify production programs.
◎ Optional multifunctional bottom blow and parsion close unit, product ejection, core pulling and other action components.
◎ According to the raw material situation, JW–DB plate type single station hydraulic screen changing system can be optionally selected.
◎ Optional double–layer co extrusion system.
◎ Template specifications and sizes can be customized according to the size of the product.



主要技术参数 Technical parameters

名称	Model	Unit	BM500	BM1000
制品最大容积	Max product volume	L	500	1000
机器空循环	Dry cycle	Pc/h	250	155
机头结构	Die head structure		储料式 Accumulating type	
主螺杆直径	Main screw diameter	mm	120/135	120*2
最大塑化能力	Max plasticizing capacity (PE)	kg/h	400	700
绞料电机功率	Driving motor	Kw	132/160	132*2
储料缸容量	Accumulating volume	L	45/60	75/90
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	45	45
锁模力	Clamping force	KN	1300	1800
模板开距	Space between platen	mm	950–2000	1000–2700
模板尺寸	Platen size W*H	mm	1600*1600	1800*1800
最大模具尺寸	Max.mould size	mm	1400*1600	1600*1800
机头加热功率	Heating power of die head	Kw	50	65
机器外形尺寸	Machine dimension L*W*H	m	10.4*8.2*6.5	14*12*8.5
机器总重量	Machine weight	T	45	70
装机总功率	Total power	Kw	265/325	460

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

JWZ–BM1000 IBC中空成型机
JWZ–BM1000 IBC Blow Molding Machine

性能和优点 Performance and advantages

◎适用于生产500–1200LIBC吨桶等。
◎采用高产量挤出系统，储料式模头，液压伺服控制系统。

◎Suitable for producing 500–1200L drum.
◎Adopt high output extrusion system,accumulating type die head,hydraulic servo control system.







主要技术参数 Technical parameters

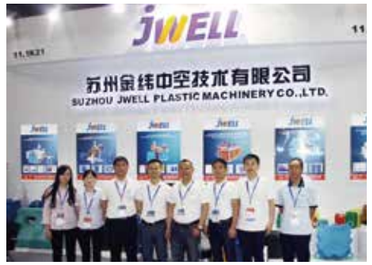
名称	Model	Unit	BM1000	BM1000
制品最大容积	Maxproductvolume	L	1000	1000
层数	Layer		Single Layer 单层	Double Layer 双层
机器空循环	Dry cycle	Pc/h	250	155
机头结构	Die head structure			
主螺杆直径	Mainscrew diameter	mm	150	120*2
最大塑化能力	Maxplasticizingcapacity(PE)	kg/h	550–650 储料式 Accumulating type	550–650
绞料电机功率	Driving motor	Kw	160	110*2
储料缸容量	Accumulating volume	L	36	36
油泵电机功率(伺服)	Oilpumpmotorpower（Servo）	Kw	45	45
锁模力	Clamping force	KN	2000	2000
模板开距	Space between platen	mm	1100–2500	1100–2500
模板尺寸	Platen sizeW*H	mm	1600*1600	1600*1600
最大模具尺寸	Max.mould size	mm	1400*1600	1400*1600
机头加热功率	Heating power of die head	Kw	30	30
机器外形尺寸	MachinedimensionL*W*H	m	12*10*6.8	12*10*6.8
机器总重量	Machine weight	T	50	53
装机总功率	Total power	Kw	265	430

注：以上所列资料仅供参考，可根据客户要求量身定制。
Note: Informations listed above are for reference only, the production line can be designed by customer's requirements.

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